

Part # 10-699

Skid Plate Instructions

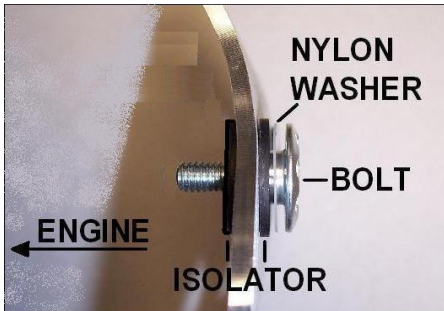
USE SOME FORM OF THREAD LOCKING COMPOUND ON THE FASTENERS. #242 BLUE LOC-TITE IS RECOMMENDED. Remove both engine guards.

By hand install the two isolators into the two slotted holes in the front of the Skid Plate.

DO NOT use tools when performing this step to avoid damaging the isolators-i.e. no screwdrivers!

Place a nylon washer on each front bolt.

Insert the bolts w/nylon washers into the isolators.



FRONT ASSEMBLY EXAMPLE

Note-The rear brackets have a 10mm diameter counter bore machined into the base.

Place both rear brackets on the skid plate and thread the bolts into the brackets 4-5 turns.

Place the two front brackets on the frame rails in their approximate location. Position the skid plate into place by mating the rear brackets to the frame's billet crossmember.

Slide one of the front brackets into position and thread the bolt into its bracket 4-5 turns.

Repeat for the other front bracket.

Confirm the rear brackets are firmly seated against frame's billet crossmember and the skid plate is centered on the frame rails.

Tighten both rear fasteners to 9-12 ft/lbs.

Push up on the front of the skid plate so it mates up against frame rails and tighten front brackets to 9-12lbs.

Install the right engine guard. Hold the left engine guard in place and mark where the left front bracket touches the engine guard. Trim the engine guard and then install it.